



13.88  
(OPTIONAL  
TOP  
DRIVE)

.625" KEY

6" 150# FLANGE  
CONNECTION

(4)  $\phi$ .66"  
SLOT  
.50 LONG

NOTES:  
1. DRAWING IS FOR CUSTOMER REFERENCE ONLY

1	PUMP LAYOUT	
NO.	DESCRIPTION	MATERIAL
<b>AMPCO PUMPS CO.</b>		
2045 WEST MILL ROAD GLENDALE, WI 53209		
TOLERANCES UNLESS OTHERWISE SPECIFIED		
.XX $\pm$ .01      .XXX $\pm$ .005      .XXXX $\pm$ .0005		
MACHINED SURFACES $\checkmark$ OR BETTER		
FRACTIONAL $\pm$ 1/32      ANGULAR $\pm$ 1°      CASTING $\pm$ .03		
DWG BY	APPROVED BY	DATE
J. RANKEL		04/24/2011
DESCRIPTION		
ZP2/ZP3 320 GENERAL PUMP ASSEMBLY DRAWING (TOP DRIVE)		
DWG NO	SCALE	REV
ZP2-320		A