

INSTALLATION INSTRUCTIONS

NOTE: USE LIQUID SOAP TO LUBRICATE O-RINGS.

NOTE: Make sure the stuffing box locknut is on the shaft **PRIOR** to placing pump case into position. This nut is used to tighten the seal into place.

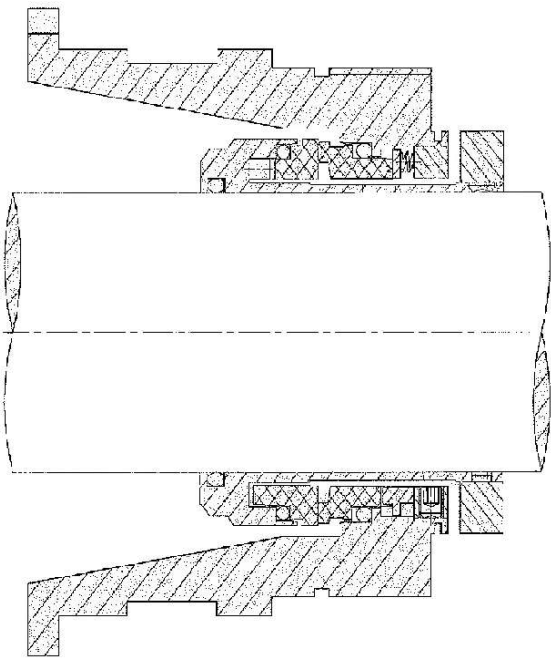
1) After tightening pump case/volute to bearing frame, slide seal into pump case stuffing box from the front of the pump.

2) Tighten stuffing box lock nut. NOTE: Threads are left hand.

3) Tighten seal set screws against the shaft.
NOTE: Tighten in set screws going clockwise or counterclockwise around the seal collar.

4) Remove seal clips.

NOTE: Make sure flush water is disconnected.



ZERO MAINTENANCE SEALS

ENGINEERED & BUILT BY



TRI-CLOVER PUMP
MODELS 3EH, 4EH

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